# Rec'd PCT/PTO 08 OCT 2004 PATENT COOPERATION TREAT 0/510568

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To:

Outokumpu OYJ Intellectual Property Management P.O. Box 27 FIN-02201 Espoo Finland

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NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY **EXAMINATION REPORT** 

(PCT Rule 71.1)

IMPORTANT NOTIFICATION

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Date of mailing (day month year)

27-04-2004

Applicant's or agent's file reference

20031013WO

International filing date (day/month/year) Priority date (day/month/year)

International application No. PCT/FI2003/000258

07-04-2003

09-04-2002

Applicant

Outokumpu Oyj et al

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

#### REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in som Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary axamination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	FOR FURTHER ACTION See Form PCT/IPEA/416	
20031013 WO International filing	date (day/month/year)	Priority date (day/month/year)
		09.04.2002
PCT/FI 2003/000258 07.04.2003 09.04.2002 International Patent Classification (IPC) or national classification and IPC		
C23C 22/52, C23C 22/63		
C23C 22/32, C23C 22/03		
Applicant		
Outokumpu Oyj et al		
This report is the international preliminary examination     Authority under Article 35 and transmitted to the apple.	licant according to Article	30.
2. This REPORT consists of a total of 3	sheets, including this cover	r sheet.
This report is also accompanied by ANNEXES, comprise	rising:	
a. (sent to the applicant and to the Internation	onal Bureau) a total of	6 sheets, as follows:
sheets of the description claims a	and/or drawings which have	e been amended and are the basis of this report
and/or sheets containing rectificat	tions authorized by this Au	ithority (see Rule 70.16 and Section 607 of the
chaete which supersede earlier she	ects, but which this Author	rity considers contain an amendment that goes
beyond the disclosure in the internal Supplemental Box.	nauonai application as file	d, as indicated in item 4 of Box No. I and the
b. (sent to the International Bureau only) a t	total of (indicate type and i	number of electronic carrier(s))
COT	ntaining a sequence listing	and/or tables related thereto, in computer
readable form only, as indicated in the Su Administrative Instructions).	pplemental Box Relating	to Sequence Listing (see Section 802 of the
4. This report contains indications relating to the following	ng items:	
Box No. I Basis of the report		•
Box No. II Priority		
Box No. III Non-establishment of opini	on with regard to novelty,	inventive step and industrial applicability
Box No. IV Lack of unity of invention		
Box No. V Reasoned statement under A applicability; citations and	Article 35(2) with regard to explanations supporting su	o novelty, inventive step or industrial ach statement
Box No. VI Certain documents cited	1	
Box No. VII Certain defects in the intern	national application	
Box No. VIII Certain observations on the		
		CALL
Date of submission of the demand	Date of completion	n of this report
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23.10.2003	23.04.2004	
Name and mailing address of the IPEA/SE Patent- och registreringsverket	Authorized officer	
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S-102 42 STOCKHOLM Facsimile No. +46 8 667 72 88	Ingrid Gri Telephone No. +4	undfelt/MP 6 8 782 25 00

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

I tional	application No.
PCT/FI	2003/000258

		Dart	of the report	
Box	No. I		s of the report	a in which it was filed unless
1.			the language, this report is based on the international application in the language ted under this item.	
	$\boxtimes$	This repo	ort is based on a translation from the original language into the following language the language of a translation furnished for the purposes of:	English,
			international search (under Rules 12.3 and 23.1(b))	
		₩;	publication of the international application (under Rule 12.4)	
			international preliminary examination (under Rules 55.2 and/or 55.3)	
2.	furnis	hed to the	the <b>elements</b> of the international application, this report is based on (replace receiving Office in response to an invitation under Article 14 are referred to in the next to this report):	ement sheets which have been this report as "originally filed"
		the inter	mational application as originally filed/furnished	
1	X	the desc	cription:	as originally filed/furnished
		pages	1-11	as oliginary most ramanes
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1		pages	as amended (together with a	ny statement) under Article 19
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3	3.	The ar	mendments have resulted in the cancellation of:	
١			the description, pages	
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1		一百	the drawings, sheets/figs	
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			any table(s) related to the sequence listing (specify):	
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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Box No. V Reasoned s	tatement under Article 35 id explanations supporting	(2) with regard to novelty, inventive step or industrial applicability; g such statement	
1. Statement			
Novelty (N)	Claims Claims	1-40 YES NO	
Inventive step (IS)	Claims Claims	1-40 YES NO	
Industrial applicab	ility (IA) Claims Claims	1-40 YES NO	
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### 2. Citations and explanations (Rule 70.7)

Documents cited in the International Search Report:

D1: WO-9529207-A1 D2: US-5691001-A D3: FI-36426-A

D4: Patent Abstracts of Japan, abstract of JP-7150365-A, publ. 1995-10-31

The cited documents represent the general state of the art. The invention defined in claims 1-40 is not disclosed by any of these documents.

The cited prior art does not give any indication that would lead a person skilled in the art to the claimed method for preparing an artificial patination material and to the patination material. Therefore, the claimed invention is not obvious to a person skilled in the art.

Accordingly, the invention defined in claims 1-40 is novel and is considered to involve an inventive step. The invention is industrially applicable.

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### PATENT CLAIMS

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- 1. A method for preparing an artificial patination material to substrates preferably made of copper or copper alloys, in which method at least one copper salt is used as a raw material, which is precipitated with an alkali metal hydroxide, the formed sludge is filtered for forming a precipitate, characterized in that the reaction between the raw material and the alkali metal hydroxide is stopped with water, the precipitate is dispersed with powerful mixing and an addition of a dispersing agent, and in addition, both an oxidative agent is used and carbon as an agent for catalysing natural patina forming and at least one stable metal compound as a colour pigment for achieving desired colour and/or colour tinge.
- 2. A method according to claim 1, characterized in that at least one of the group including copper sulfate, copper nitrate, copper chloride, copper carbonate ore their mixture is used as the raw material of the artificial patination material.
- 3. A method according to claim 1 or 2, **characterized** in that copper sulfate is used as the raw material of the artificial patination material.
  - 4. A method according to any one of claims 1 to 3, **characterized** in that manganese dioxide is used as an oxidative agent.
  - 5. A method according to any one of claims 1 to 4, **characterized** in that an iron compound is used as a raw material of the artificial patination material.
- 30 6. A method according to any one of claims 1 to 5, **characterized** in that an iron compound is used as an oxidative agent.

- 7. A method according to any one of claims 1 to 6, **characterized** in that an inorganic metal compound is used as colour pigment.
- 8. A method according to any one of claims 1 to 7, **characterized** in that an iron compound is used as a colour pigment.

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- 9. A method according to any one of claims 1 to 7, **characterized** in that iron and aluminium compound, iron, manganese and aluminium compound or iron, manganese, silicon and aluminium compound is used as a colour pigment.
- 10. A method according to any one of claims 1 to claim 7, characterized in that manganese compound is used as a colour pigment.
- 15 11. A method according to any one of claims 1 to claim 7, **characterized** in that copper compound is used as a colour pigment.
  - 12. A method according to claim 11, characterized in that copper carbonate compound, copper silicate- copper carbonate compound or calcium copper silicate compound is used as a colour pigment.
    - 13. A method according to any one of claims 1 to claim 7, **characterized** in that chromium(III) compound is used as a colour pigment.
- 14. A method according to any one of claims 1 to 7, characterized in that magnesium- aluminium- and potassium compound is used as a colour pigment.
  - 15. A method according to any one of claims 1 to claim 7, characterized in that coal is used as a colour pigment.

- 16. A method according to any one of claims 1 to claim 15, characterized in that the amount of the colour pigment in the patination material dry matter is at most 5 %.
- 17. A method according to any one of claims 1 to 16, **characterized** in that an alkyd-based compound is used as a binder and the binder is added to the patination material during its preparation.

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- 18. A method according to claim 17, **characterized** in that the amount of the binder is at highest 10% of the patination material dry matter.
- 19. A method according to any one of claims 1 to 18, **characterized** in that the amount of dry matter in the patination material is between 15 50%.
- 20. An artificial patination material to substrates preferably made of copper or copper alloys wherein at least one copper salt is used as a raw material, precipitated with an alkali metal hydroxide and the formed sludge filtered for forming a precipitate, characterized in that the reaction between the raw material and the alkali metal hydroxide was stopped with water, the precipitate dispersed with powerful mixing and an addition of a dispersing agent, and the paste contains an oxidative agent and carbon for catalysing natural patina forming and at least one stable metal compound is used as a colour pigment for achieving desired colour and/or colour tinge.
- 21. A patination material according to claim 20, **characterized** in that an alkyd-based compound is used as a binder.
- 22. A patination material according to claims 20 or 21, characterized in that at least one of the group including copper sulfate, copper nitrate,

copper chloride, copper carbonate ore their mixture is the raw material of the patination material.

23. A patination material according to any one of claims 20 to 22, characterized in that copper sulfate is the raw material of the patination material.

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- 24. A patination material according to any one of claims 20 to 23, **characterized** in that a part of the patination material is posnjakite (Cu<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>•2H<sub>2</sub>O) with a grain size between 0,2 80 μm.
- 25. A patination material according any one of claims 20 to 24, characterized in that a grain size of the patination material particles is between  $0.2-100~\mu m$ .
- 26. A patination material according any one of claims 20 to 25, characterized in that the amount of dry matter in the patination material is between 15 50%.
- 27. A patination material according to any one of claims 20 to 26, characterized in that the binder covers only partially the patination material particles.
  - 28. A patination material according to any one of claims 20 to 27, characterized in that inorganic metal compound is used as a colour pigment.
    - 29. A patination material according to any one of claims 20 to 27, characterized in that iron compound is used as a colour pigment.
    - 30. A patination material according to any one of claims 20 to 27, characterized in that iron and aluminium compound, iron, manganese

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and aluminium compound or iron, manganese, silicon and aluminium compound is used as a colour pigment.

31. A patination material according to any one of claims 20 to 27, characterized in that manganese compound is used as a colour pigment.

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- 32. A patination material according to any one of claims 20 to 27, characterized in that copper compound is used as a colour pigment.
- 33. A patination material according to claim 32, **characterized** in that copper carbonate compound, copper silicate-copper carbonate compound or calcium copper silicate compound is used as a colour pigment.
  - 34. A patination material according to any one of claims 20 to 27, characterized in that chromium(III) compound is used as a colour pigment.
- 35. A patination material according to any one of claims 20 to 27, characterized in that magnesium, aluminium and calcium compound is used as a colour pigment.
  - 36. A patination material according to any one of claims 20 to 27, characterized in that coal is used as a colour pigment.
    - 37. A patination material according to any one of claims 20 to 36, characterized in that the amount of the binder is at highest 10% of the patination material dry matter.
    - 38. A patination material according to any one of claims 20 to 37, **characterized** in that the storage time is several months.

- 39. A patination material according to any one of claims 20 to 38, characterized in that the paste is storable in room temperature.
- 5 40. A patination material according to any one of claims 20 to 39, characterized in that the amount of the colour pigment is at most 5% of the patination material dry matter.